

JANOME

ML644D



OVERLOCKER SERIES

ML644D

JANOME

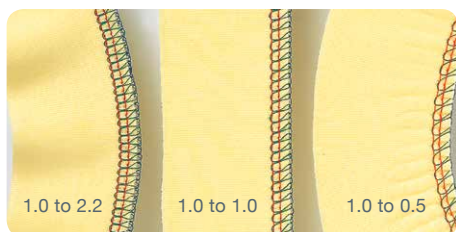
ML 644D Features

Adjustable cutting width	Numbered tension dials
Automatic tension release	One hand thread cutter
Lint catcher & accessory box	Retractable upper knife
Seam type: 2, 3 and 4 thread overlock	Snap-on feet
Differential feed ratio 0.5 - 2.2	At-a-glance threading chart located inside front opening cover
Colour coded thread guides	Needle system: HA15xISP Janome Ballpoint needles
Easy changeover to rolled hem	Variety of optional attachments
Stitch length adjusting dial 1mm - 5mm	Seam widths: 3.5mm (narrow), 7.5mm (wide), 2.0mm (rolled hem)
Lower looper easy threading mechanism	4 Cones of overlocker thread
Lower looper pre-tension setting slider	Dust cover
Maximum speed 1300spm	Weight 8Kg

Range of Differential Feed Ratio

Stretched edges on knit fabrics are prevented by setting the differential feed dial between 1.0 and 2.2.

Puckered edges on fine woven fabrics are prevented by setting the differential feed dial between 0.5 and 1.0.



Easy Rolled Hem Change-Over

No need to change the needle plate for rolled hemming. Just slide the needle plate setting knob to "R" position to convert the plate for rolled hemming.



Differential Feed

The differential feed device is designed to prevent fabrics from puckering or stretching. Both stitch length and differential feed dials can be set at any time, even while sewing.



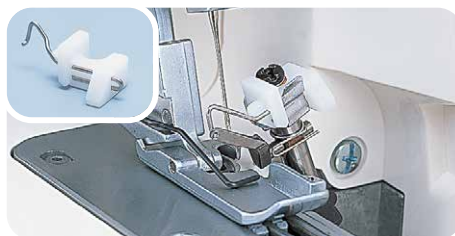
Lay-in Thread Tension Dial

The concealed threading path assures stable sewing results.



2 Thread Overlocking

Flatlock with 2 threads to create a decorative finish or use as an edge finish that is lightweight and flat.



Ready to Sew

This overlocker is packaged with 4 cones of white overlocker thread. The overlocker is fully threaded and ready to start sewing, once unpackaged.



JANOME

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